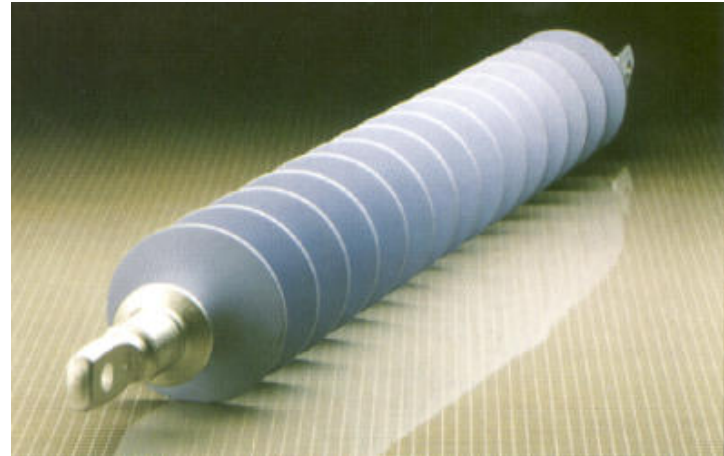


ELECTROSIL 540I

Silicone Elastomer for High Voltage Insulator Application

PRODUCT DESCRIPTION

Electrosil 540I is a 65 durometer ready to use peroxide cured silicone rubber compound for high voltage Hollow Core insulator applications which require excellent performance in all types of environments.



KEY PRODUCT FEATURES

- Excellent Tracking and Erosion Resistance
- Excellent Processability
- Superior Water Repellence (Hydrophobicity)
- Good mold release
- Good Dielectric Strength

PRODUCT DATA

The following data was obtained on compression molded 2.00 (± 0.2) mm ASTM slabs of Electrosil 540 elastomer compounded and catalyzed in the laboratory and molded at 150 C

Test	Standard	value
Specific Gravity	ASTM D792	1.55
Hardness	ASTM D2240	65
Tear Strength	ASTM D624	18 N/mm
Tensile strength	ASTM D412	>4 MPa
Elongation	ASTM D412	>200%
Arc Resistance	ASTM 495	>260 sec
Dielectric strength	ASTM D149	27 kV/mm
Resistance to tracking and erosion	ASTM 2303/IEC 60587	1A4.5 kV
Flammability	UL-94	V0
LOI	ASTM D2863	>40% min

These figures are intended as a guide and should not be used in preparing specifications.

PROCESSING

Electrosil 540I is ready to use and fully formulated. Cure and processing conditions should be verified by the fabricator and will depend on the processing equipment used.

Electrosil 540I can be processed by Compression, Transfer & Injection molding techniques.

SAFETY INFORMATION

During the vulcanization of this product, small amounts of rubber base volatiles and peroxide decomposition products are released. Work areas must be well ventilated.

STORAGE

Electrosil 540I material should be kept away from direct sunlight. It is recommended to store below 25C in original packing for achieving optimal results. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

SPECIFICATIONS

Typical property data values should not be used as a basis for product specifications. Assistance and recommendations are available by Siltek Advanced materials India Private Limited.

PACKAGING

This product is available in 20 kg boxes sheeted, preformed or bulked, wrapped in plastic film.

Contact Details:

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The data presented in this document are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product contents within the scope of technical progress or new developments. The recommendations made in this document should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the products for a particular purpose.